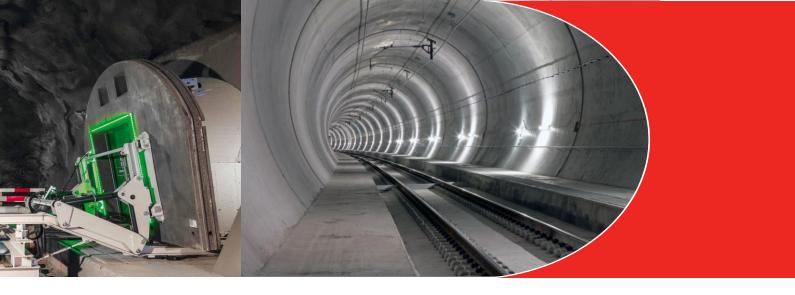
# Elkuch DoorSystems



Quality • Innovation • Safety





### From development to maintenance

Tunnel doors and gates are subject to the highest safety requirements. No compromises can be made in terms of material, manufacturing and quality. We rise to this challenge.

**Development.** All constructions and construction details are developed by Elkuch engineers and made ready for production. In cooperation with independent testing institutes, the doors and gates are tested and certified appropriately in order to provide an optimal solution for each customer.

**Engineering.** Already at the tendering stage we prepare construction and planning documents which clarify and simplify the price-performance overview required with the quotation request.

Manufacturing. From steel coil to the finished door, everything comes from Elkuch. Quality and delivery dates are ensured by our internal value chain.

**Pre-assembly.** To ensure that the doors can be installed efficiently and without delay on the construction site, the doors and gates are pre-assembled and tested in the factory. In units suitable for transport, we deliver all components directly to the installation site.

Assembly. In addition to specially trained personnel, we also possess various special devices and aids available for the assembly of doors and gates. The installation work is planned and coordinated in close cooperation with the local site management. With the realisation of the Lötschberg and Gotthard Base Tunnel, Elkuch has proven its competence in complex logistics challenges in large-scale tunnel projects.

Maintenance. To ensure a proper and durable function of the door systems, regular maintenance is necessary. Whether it is achieved by training of your personnel or with a maintenance contract from Elkuch, we are pleased to support you reliably in this area as well.



## Sliding door

Sliding doors are characterized by their solid and durable design. They withstand even the highest pressure and suction loads. At the same time, the sliding door can be opened with minimum effort from both sides even if different pressures are applied, ensuring a safe escape in the event of an incident.

Performance characteristics	Sliding door road	Sliding door railway	Link-sliding door	Sliding gate
Number of door leaves	1/2	1/2	1/2	1/2
Fire resistance	Up to EI90	Up to EI120	Up to EI120	Up to EI90
Pressure- and suction load	Up to +/- 2.5 kPa	Up to +/- 20 kPa	Up to +/- 20 kPa	Up to +/- 20 kPa
Load exchange	> 1 Mio.	> 1 Mio.	> 1 Mio.	> 1 Mio.
Opening force	< 100 N with opening aid	< 100 N with opening aid	< 100 N with opening aid	< 100 N (wicket door)
Leckage	< 20 m3 / hm2	< 20 m3 / hm2	< 20 m3 / hm2	Upon customer request
Drive for automatic door opening	Optional available	Optional available	Optional available	Optional, depending on size recommended
Self closing	Mechanical	Mechanical	Mechanical	With drive
Escape door function	Yes	Yes	Yes	Possible with wicket door

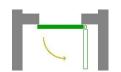




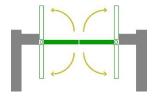
## Swing door

Whether as a technical room door or as a cross-cut door with high pressure requirements; the swing door is versatile. We also offer the right solution for doors in various sizes and with the highest requirements.

Performance characteristics	Swing door road	Swing door railway	Swing door railway MAX	Swing gate
Number of door leaves	1/2	1/2	1/2	1/2
Fire resistance	Up to El120	Up to El120	Up to El120	Up to El120
Pressure- and suction load	Up to +/- 2.5 kPa	Up to +/- 5.5 kPa	Up to +/- 20 kPa	Up to +/- 20 kPa
Load exchange	> 1 Mio.	> 1 Mio.	> 1 Mio.	> 1 Mio.
Opening force	< 100 N	< 100 N	< 100 N	< 100 N (wicket door)
Leckage	< 20 m3 / hm2	< 20 m3 / hm2	< 20 m3 / hm2	Upon customer request
Drive for automatic door opening	Optional available	Optional available	Optional available	Optional, depending on size recommended
Self closing	Mechanical	Mechanical	Mechanical	With drive
Escape door function	Yes	Yes	Yes	Possible with wicket door





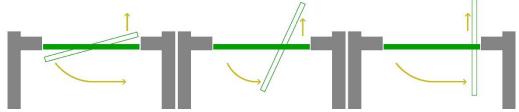




### Pressure neutral door

The perfect solution for sections with varying air pressure. Due to the innovative concept, pressure differences are compensated without opening aid. This allows the door to be opened with little force at any time in the event of an incident.

Performance characteristics	Pressure neutral door light	Pressure neutral door railway	
Number of door leaves	1/2	1/2	
Fire resistance	EI120	El120	
Pressure- and suction load	Up to +/- 2.5 kPa	Up to +/- 7.5 kPa	
Load exchange	> 1 Mio.	> 1 Mio.	
Opening force	< 100 N	< 100 N	
Leckage	< 20 m3 / hm2	< 20 m3 / hm2	
Drive for automatic door opening	Not necessary	Not necessary	
Self closing	Mechanical	Mechanical	
Escape door function	Yes	Yes	
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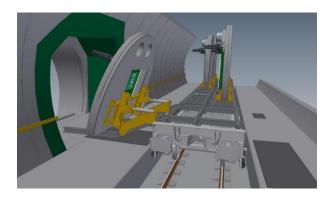


### Crosscut element

The plug-in crosscut element - our innovative concept for the installation of finished crosscut walls in tunnels. The door is assembled and tested in the factory. Other functional modules such as fire dampers, fans, lighting and signage can also be pre-assembled to ensure efficient installation and commissioning.



Various components are mounted on the concrete element at the factory. This enables a reliable production process. The ergonomic production environment ensures increased work efficiency and safety. This in turn increases quality and reduces costs by optimising the installation time.



Elaborate on-site work, such as formwork, concrete work, drilling and system installations and assembly, is eliminated. At the same time, costs for long tunnel closures, salary surcharges due to expensive tunnel work hours and unproductive travelling hours are reduced to a minimum.

The sealing with fire-resistant joint mortar completes the installation.

#### Your advantage

Up to - 15% manufacturing costs

Up to - 90% installation expense in the tunnel



### Special constructions

The right solution for every requirement. With this philosophy, we develop special constructions made according to customer requirements.

#### Mobile maintenance gate MET

Fire protection door for the use in modern high-speed tunnels for ventilation control. The MET separates two independent ventilation sections of the tunnel. With 90 minutes fire resistance and +/- 20 kPa dynamic pressures, the door withstands the highest loads.







#### Lane change gate

The Elkuch lane change gate secures the connections between individual tunnels. In the event of an incident, it is opened manually or by the tunnel control centre so trains can safely cross into the other tunnel.







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### **Contact DoorSystems**

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